



# BODY 969 1K ANTICORROSIVE PRIMER

Technical Data Sheet No 113

VOC compliant with the regulations

1K Alkyd Based System

High quality, quick drying

Excellent anticorrosion protection

Zinc Chromate free

## General Technical Description



Mix with BODY 767 ECO THINNER

Air dry – 5-6h / 22-25°C panel temperature

## Surface

On old, sanded paint work

Metal or wooden surfaces

OEM surfaces

Clean and sanded steel panels

HB Body Polyester Fillers

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

**Product Application: A 1K Anticorrosive primer 2 passes** »» Apply in thin layers over sanded areas only



Mix well BODY 969 1K ANTICORROSIVE PRIMER



5-10 min / 21-23°C Final flash off time

**Flash Point:**  
30°C / 86°F

**Specific Gravity:**  
1.50 g/cm<sup>3</sup>

### Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and solvents
- It could be used by countries that do not adopt the VOC legislation as well.
- Do not use at temperatures below 15°C.
- Should be applied on sanded areas only
- ZINC CHROMATE FREE
- Do not apply the primer as "wet on wet" on TPA surfaces



10% BODY NITRO THINNER



Non force dry - 5-6h / 22-25°C

**Solid Content (No thinner):**  
72% Weight

**VOC (2001/42/EC)**  
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L.  
2004/42/II(c)(540)410



25% BODY NITRO THINNER  
18-23 s - Cup 4 @23°C - DIN 53211



Always wear protective equipment

**Theoretical Coverage:**  
7 m<sup>2</sup> / l at 600micron dry film thickness



Compliant Spray gun  
1.5-1.8 mm  
3-4 bar inlet pressure  
2x coat = 60-80 micron



Follow the application instructions mentioned in this TDS

**Cleaning of equipment:**  
Clean after final use with Body 740 ACRYL NORMAL



HVLP 1.5-1.8 mm  
0.7 bar atomization pressure  
2x coat = 60-80 micron

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